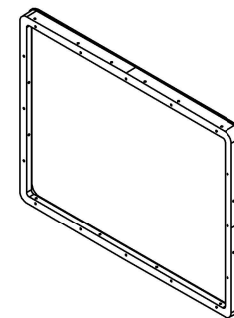
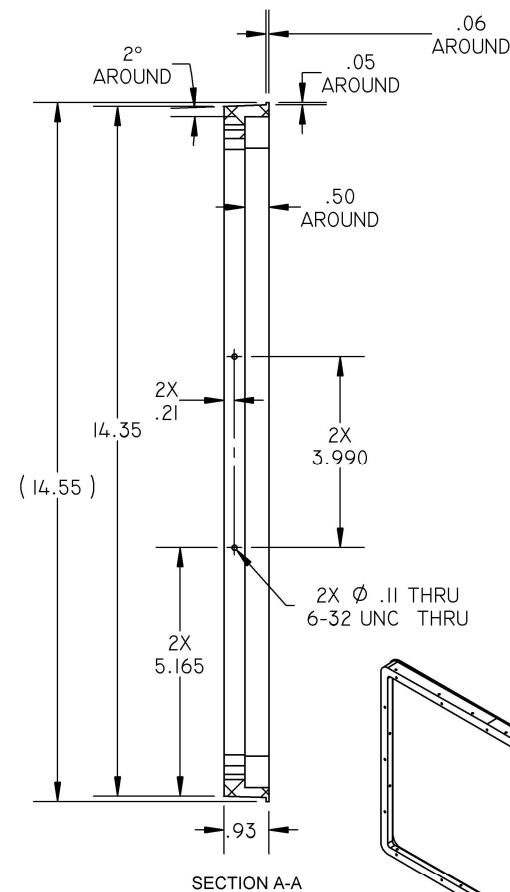
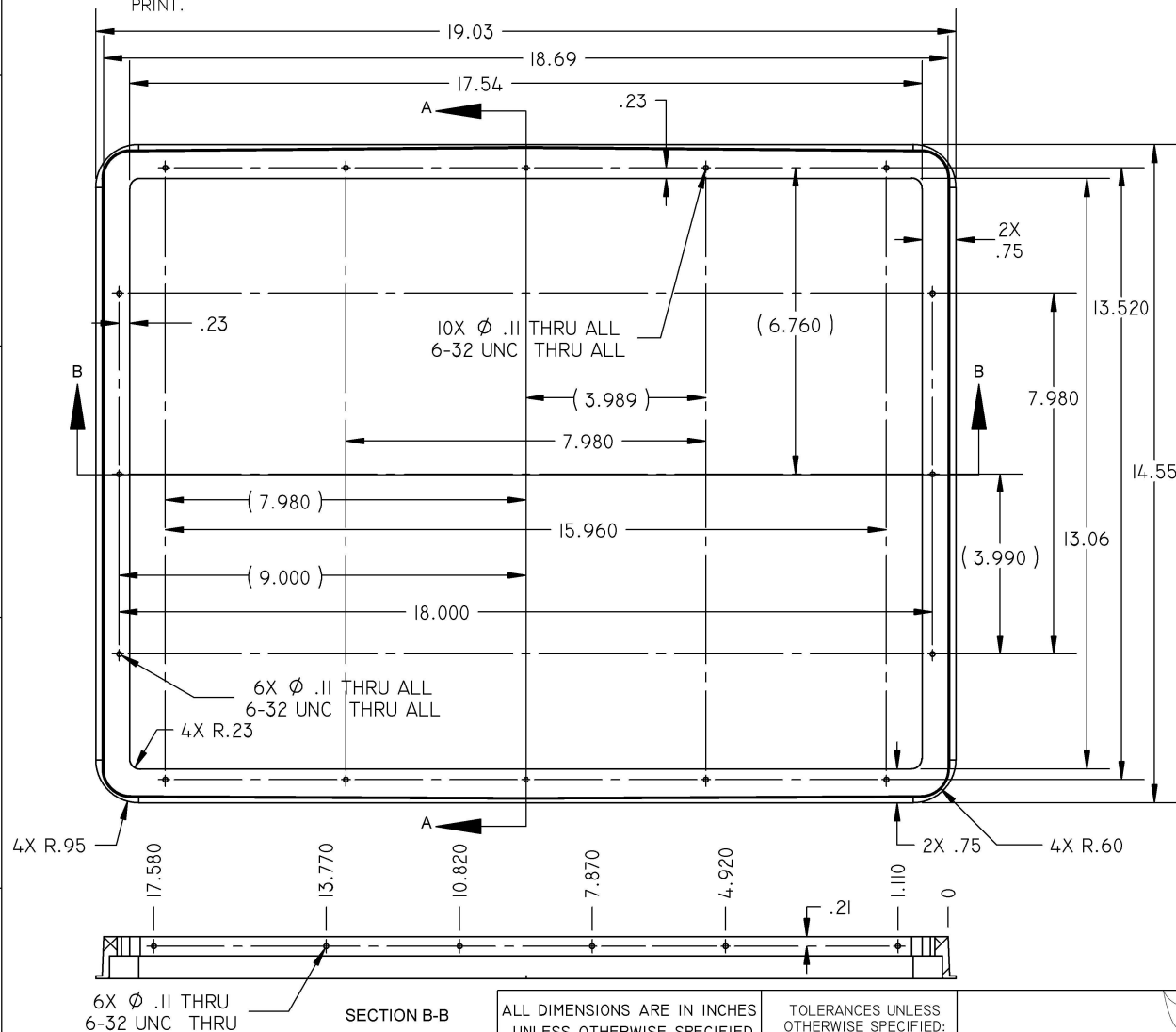


DRAWING 1

NOTE:

1. TO BE POWDER COATED WITH BLACK FINISH. SEE COATING SHEET 3.
2. DIMENSIONS LISTED ARE FOR QC REFERENCE. SEE .STP FILE FOR COMPLETE PART GEOMETRY.
3. USE +/- .005 TOLERANCE FOR ALL MODEL GEOMETRY NOT SPECIFIED BY PRINT.

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
---	---	---	---	---
---	A	APPROVED; COATING SHEET 3 ADDED	4/12/2021	JV
---	B	MATERIAL CHANGE FOR FLATNESS TOLERANCE	10/14/2021	JV



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ALL DIMENSIONS ARE IN INCHES
UNLESS OTHERWISE SPECIFIED
INTERPRET DRAWING PER
ASME Y14.5-1994

REMOVE ALL BURRS AND
BREAK SHARP EDGES

TOLERANCES UNLESS
OTHERWISE SPECIFIED:

X.X	±0.03
X.XX	±0.010
X.XXX	±0.005
FRACTIONS	±1/16
ANGLES	±0.5

VideoRay



DRN: MW	6/22/2018
CHK: JK	7/3/2018
APP: JV	10/18/2019

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TITLE: ALUMINUM MONITOR FRAME FOR PELICAN 1550

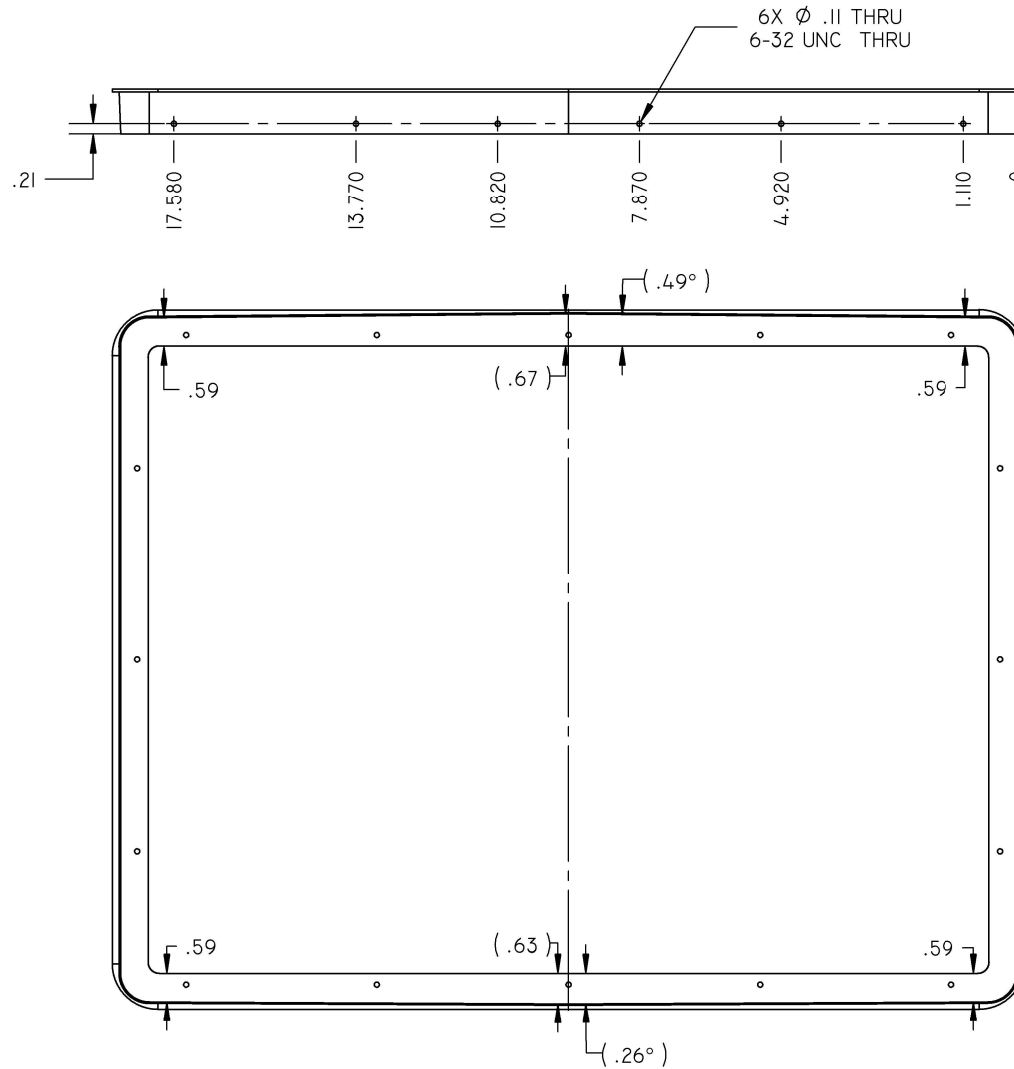
PART NO:	71326	SCALE:	1:4
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MATERIAL:	CT&J ALUMINUM (ALCA 5)
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SHEET TITLE:	DRAWING 1	WEIGHT:	-
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REV: B	STATUS: PRODUCTION	SIZE: A	SHEET: 1 OF 3
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DRAWING 2

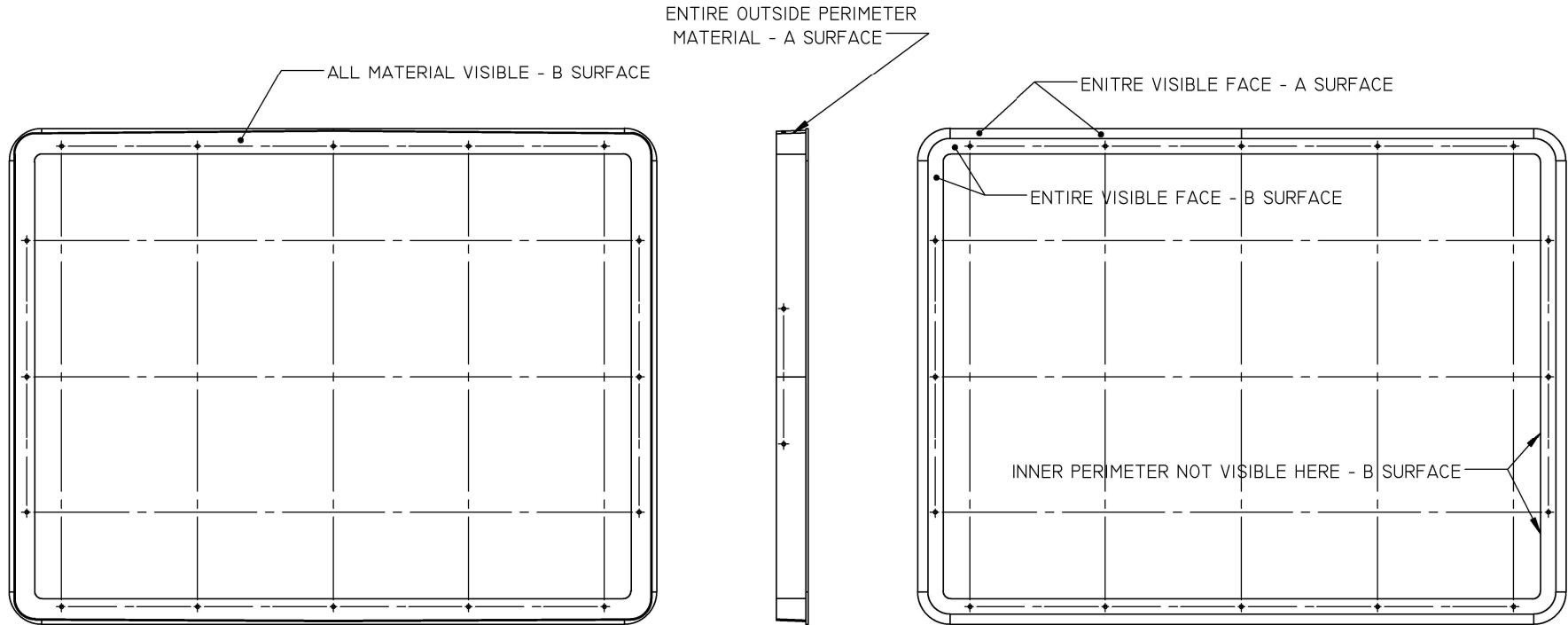


NOTE:

1. DIMENSIONS LISTED ARE FOR QC REFERENCE. SEE .STP FILE FOR COMPLETE PART GEOMETRY.
2. USE +/- .005 TOLERANCE FOR ALL MODEL GEOMETRY NOT SPECIFIED BY PRINT.

VideoRay		212 East High Street, Pottstown, PA 19464 USATel: +1 610-458-3000 FAX: +1 610-458-3010 www.videoray.com			
		title: ALUMINUM MONITOR FRAME FOR PELICAN I550 part no: 71326			
THIRD ANGLE		material: CT&J ALUMINUM (ALCA 5)			
		sheet title: DRAWING 2			
drn: MW 6/22/2018 chk: JK 7/3/2018 app: JV 10/18/2019		rev: B status: PRODUCTION size: A sheet: 2 OF 3			

COATING



NOTES:

- 1) TO BE POWDER COATED WITH BLACK FINISH
- 2) COMPLETELY MASK ALL THREADS
- 3) SURFACES MARKED A SHOULD BE COMPLETELY EVEN & FREE FROM ALL COSMETIC DEFECTS
- 4) SURFACES MARKED B SHOULD BE COMPLETELY COATED AND FREE FROM DEFECTS LARGER THAN 1/4", THERE SHOULD BE NO MORE THAN 2 HOLIDAYS PER PART.

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				title: ALUMINUM MONITOR FRAME FOR PELICAN I550			
				part no: 71326			
				material: CT&J ALUMINUM (ALCA 5)			
				sheet title: COATING			
				rev: B	status: PRODUCTION	size: A	sheet: 3 OF 3



drn:	MW	6/22/2018
chk:	JK	7/3/2018
app:	JV	10/18/2019